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IMPORTANT SUPPLEMENTAL INSTRUCTIONS FOR

MODEL 1895 SADDLE RING CARBINE

LEVER-ACTION RIFLE

These are special instructions for the Winchester Model 1895™ Carbine only. These instructions must be used in conjunction with the instructions found in the complete Model 1895 owner's manual. If your complete owner's manual is missing, contact us immediately for a free copy or download one online at: www.winchesterguns.com. Phone numbers and addresses are contained inside this owner's manual.

WINCHESTER FIREARMS

275 Winchester Avenue
Morgan, UT 84050-9333

(800) 945-5237

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New gun owner's record.

Use the space below to record information about your new Winchester firearm.

Serial Number _____

Caliber _____

Grade _____

Purchase Price _____

Purchased From _____

Date of Purchase _____

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SPECIAL WARNINGS FOR THE MODEL 1895 CARBINE

WARNING: YOU MUST READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS IN THE COMPLETE MODEL 1895 OWNER'S MANUAL (SUPPLIED WITH YOUR GUN) AND THOSE FOUND IN THIS SUPPLEMENT BEFORE USING YOUR NEW RIFLE. FAILURE TO FOLLOW THESE INSTRUCTIONS, OR FAILURE TO FOLLOW ANY SAFETY WARNING MAY RESULT IN INJURY OR DEATH TO YOURSELF OR OTHERS, OR CAUSE DAMAGE TO YOUR GUN.

If your complete owner's manual is missing, contact us immediately for a free copy or download one online at: www.winchesterguns.com.

As a gun owner, you accept a set of demanding responsibilities. How seriously you take these responsibilities can be the difference between life and death. There is no excuse for careless or abusive handling of any firearm. At all times handle your rifle and any other firearm with intense respect for its power and potential danger.

PLEASE READ AND UNDERSTAND ALL OF THE CAUTIONS, PROPER HANDLING PROCEDURES AND INSTRUCTIONS OUTLINED IN YOUR OWNER'S MANUAL AND THIS SUPPLEMENT BEFORE USING YOUR NEW FIREARM.

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

General Description

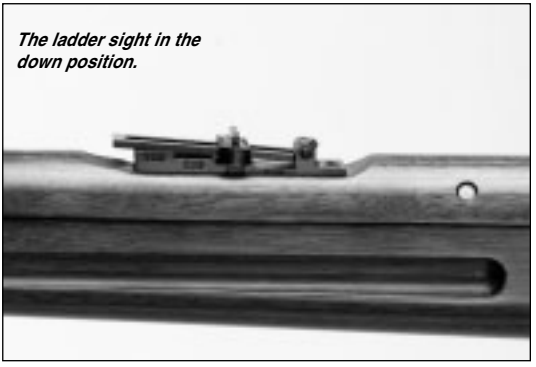
Your new Model 1895 Carbine has unique features found only on this model. The differences covered in this supplement include adjustment of the folding ladder-type sight, the removal of the top top guard, and space for a cleaning kit in the buttstock.

ALL OTHER GENERAL INSTRUCTIONS AND WARNINGS ARE THE SAME AS FOUND IN THE COMPLETE MODEL 1895 OWNER'S MANUAL. IF YOUR OWNER'S MANUAL IS MISSING PLEASE CONTACT US IMMEDIATELY FOR A FREE COPY BEFORE ATTEMPTING TO USE YOUR NEW RIFLE. REFER TO YOUR MODEL 1895 OWNER'S MANUAL FOR DETAILS ON THE "SAFETY" AND OTHER FEATURES FOUND ON YOUR NEW MODEL 1895.

Terminology and Descriptions

Descriptions in this owner's manual generally refer to the gun in the horizontal, normal firing position. For example, the muzzle is forward or front; the buttstock is rearward or rear; the trigger is downward or underneath; the sight is upward or on top. Throughout this owner's manual the "action" refers to the mechanism of this rifle which loads and secures the cartridge in the chamber.

FIGURE 1



The ladder sight in the down position.

Ladder Sight Adjustment

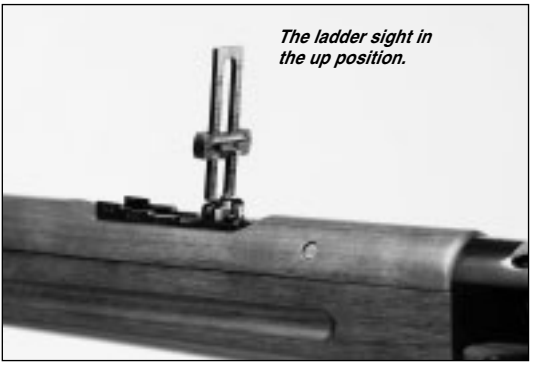
For precision long range shooting, the Model 1895 Carbine includes a ladder sight that is easily adjustable for elevation and windage. It is usually necessary to reset your sights when you change type or even brand of ammunition. Care should be taken not to mar the finish, damage the screws or bend sight components when sight adjustments are made.

BEFORE MAKING ANY SIGHT ADJUSTMENTS MAKE SURE YOUR RIFLE IS COMPLETELY UNLOADED. ASSURE THAT ALL CARTRIDGES ARE REMOVED FROM THE MAGAZINE, CHAMBER AND FEED AREA AS EXPLAINED IN YOUR MODEL 1895 OWNER'S MANUAL. MAKE SURE YOUR RIFLE'S MUZZLE IS POINTED IN A SAFE DIRECTION. PLACE THE SAFETY IN THE "ON SAFE" POSITION.

Elevation Adjustment —

Elevation adjustment is marked in graduated steps from 200 to 1,800 yards. The graduations from 200-700 yards are found on the left side of the sight base (Figure 1). For distances between 200 and 700 yards, the sight is folded forward, in the down position. The slide assembly can be slid forward or rearward on the sight ladder to the desired yardage.

FIGURE 2



The ladder sight in the up position.

FIGURE 3

Loosen the screw to adjust windage.

The graduations from 800 to 1,800 yards are found on the topside of the sight ladder (Figure 2). For distances between 800 and 1,800 yards, the sight is designed to flip rearward to the upright position. The slide assembly can be slid up or down on the sight ladder to the desired yardage.

WINDAGE ADJUSTMENT —

1. Loosen the windage adjustment screw on the underside of the slide assembly (Figure 3).
2. Carefully move the slide assembly to the right or left. Note how much you adjust the sight as you sight in your rifle. Remember:

   • Move the slide assembly to the right to shoot farther to the right on the target.

   • Move the slide assembly to the left to shoot farther to the left on the target.

FRONT SIGHT ADJUSTMENT —

The front sight of your rifle features a removable brass blade. Historically, elevation for different loads/brands of ammunition was fine-tuned by carefully filing the slide assembly down to the desired height. In this manner, you can have customized sight blades for every load you shoot.

Sight blades can be removed by gently tapping the pin from the left side to the right side, and replacing the blade. Reverse the procedure for installation.

SIGHT MAINTENANCE —

Occasionally check your sights to make sure they have not been jarred or vibrated out of adjustment. This is especially important after extensive shooting or after hunting under rugged conditions. Check the two screws fixing the sight ladder sight to the barrel, the slide assembly screws and windage adjustment screw and carefully tighten them if necessary. Check the pin holding the front blade.

REMOVING THE TOP GUARD

The top guard is easily removable for cleaning and maintenance. Do not squeeze on the top guard. Too much pressure could cause the wood to split.

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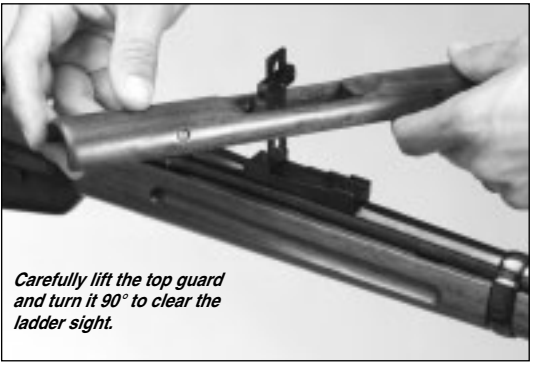
1. Flip the ladder sight into the rearward, upright position, and slide the slide assembly to the top of the sight ladder. This will help prevent the top guard from being scratched during the removal process.
2. The top guard is held in place with two clips. Carefully lift the top guard until it is free from the barrel of the rifle (Figure 4).
3. Turn the top guard 90° and lift it carefully over the ladder sight.

Reverse the above procedures for installation.

FIGURE 4



Carefully lift the top guard and turn it 90° to clear the ladder sight.

Note: As in the original 1895 Saddle Ring Carbine design, the clips that fix the top guard to the barrel may scratch the barrel during the assembly/disassembly process. To maintain the finish, only remove the top guard when maintenance is necessary.

Buttstock Cleaning Kit Provision

As was common with many rifles of the era, the Model 1895 Carbine incorporates a compartment in the buttstock just large enough to hold a compact cleaning kit (not included) (Figure 5). This convenient space is accessible by sliding the cover in the center of the buttplate upwards. Whether you choose to utilize the space or just enjoy this historic feature is up to you.

Parts, Service, Repair and Questions

If your Winchester rifle or shotgun should ever need service or repair, it is often best to utilize one of our Authorized Service Centers. In some cases it is appropriate to use the Winchester Rifles and Shotguns Service Center in Arnold, Missouri. A list of Authorized Service Centers was included with your new firearm. If you need a new listing, contact us. We can help you determine the best place to service your firearm.

FIGURE 5

The buttstock features a space to hold a cleaning kit or other small items.

In order to avoid delays, it is important to never send your gun directly to our facility without direct authorization from one of our service specialists. This avoids possible delays in obtaining service. Contact us at (800) 322-4626 for details on how to receive service before sending your gun.

Parts listings, Service Center lists, service procedures, service/repair form and general product information are also found on the Web at: www.winchesterguns.com.

When returning your firearm for servicing, you must do the following:

1. Be sure it is completely unloaded.
2. Remove the scope or other optics.
3. Package it securely in a cardboard container.
4. Enclose a letter with your firearm that clearly describes the trouble experienced, the ammunition used and the repairs desired. Also include your name and a daytime phone number where you can be reached.
5. If convenient, send a copy of the letter to us separately.
6. Never return ammunition with your firearm. It is against postal and most commerce regulations.

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Parts, Service, Repair Status And Technical Questions —

Winchester Rifles and Shotguns Parts & Service
3005 Arnold Tenbrook Road
Arnold, MO 63010-9406
(800) 322-4626 (toll free)

General Product And Historical Questions —

Winchester Rifles and Shotguns
275 Winchester Avenue
Morgan, UT 84050-9333
(800) 945-5237 (toll free)

CAUTION: PARTS ARE MADE FOR WINCHESTER BRAND GUNS MANUFACTURED BY OR FOR WINCHESTER RIFLES AND SHOTGUNS, SHOULD NOT BE USED IN OTHER GUNS, EVEN THOUGH MODELS MAY BE SIMILAR. IMPROPERLY FITTED PARTS MAY BE DANGEROUS.

Web Site Information

Winchester Rifles and Shotguns offers you an information resource on the World Wide Web.

- List of authorized repair centers.
- Customer Service information.
- Firearm Service/Repair Form.
- Answers to many technical and historical questions.
- Links to helpful sites.

Go to: www.winchesterguns.com

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